Section 1



BIKE FILE 13 CONTENTS



STUDIO

Want to get intimate with the Thunderace?



TO THE LIMIT

Kevin Ash versus the Thunderace. Seconds up, round one...



ROAD TEST

Find out how what our roadtesters thought of this monster machine



EVOLUTION

Has it changed much since it was introduced in 1996?



RUNNING & RIDING

These owners don't need to be convinced it's a great bike



BUYER'S GUIDE

You'd be foolish to buy secondhand without reading this



HEAD TO HEAD

Will the Ace come out on top against two worthy contenders?



SPECIFICATION

From rake and trail to wheelbase, we give you all you need to know



CHASSIS

A closer look at the stylish aluminium twin spar frame



ENGINE

A 1002cc motor with an impressive top speed and great acceleration



TUNING

The best advice if you're serious about improving your Thunderace

N THE six years before the advent of the YZF-R1, Yamaha's super-sports litre bike credentials faltered and struggled.

One minute the firm's flagship offering was happily swimming along on a crest of major sales success and serious kudos. Then Honda's FireBlade arrived in 1992, making the, by then, three-year-old FZR1000 EXUP look like a bit of an overweight joke.

So Yamaha fought back, eventually releasing the YZF1000R Thunderace in 1996. To some, though, it was to be a non-starter. The main problem was its weight.

The 1996 'Blade tipped the scales at a claimed 183 kg (402.6 lb), while Suzuki's then latest GSX-R750, the W-T model, weighed 179 kg (393.8 lb).

Sadly, the Thunderace joined the party at 198 kg (435.6 lb) dry. It was like comparing a heavyweight wrestler to a brace of ultra-toned boxers.

It was a frustrating time for Yamaha. The Thunderace's engine offered monster power, the brakes were awesome, and it could be hustled through bends with the best of them.

The latter just demanded more input than on the others, and that was something riders at the time largely decided that they could do without. It didn't capture the public's imagination like its adversaries, either, a fact reflected in its sales.

But the simple truth is it's one of the 1990's most underrated machines, with a huge top speed and amazing acceleration.

YAMAHA

YZF1000 AT A GLANCE

- Introduced 1996
- 1002cc 20-valve in-line four
- 147.6 bhp @ 10,042 rpm
- 170.1 mph top speed
- 0-60 mph in 2.65 seconds
- Insurance group 16





STUDIO

YAMAHA

YAMAHA File 13 Section 2

SUPERBIKE



Real heroes can just about touch the end can down!

The decent mirrors affer a good view of the road behind. Vibration can be a problem at some revs though

YAMAHA

Fairing -

It looks big. feels big and is... big Slabby and awkward-looking though it may be, there's no denying it offers superb weather protection, even at high speeds

1002cc in-line four-cylinder engine churns out huge gobs of power, kicking out stonking stomp through the rev range. The bike's large feel, hefty weight and wallowy suspension prevent you. making the most of it though. Bulbous torque at low rovs means surging power wheeles are only a throttle-blip away

アステリシンジ Tilulu Bith CE

Since its introduction in 1996 Yamaha's

Thunderace has undergone very few changes - why fix it if it ain't broke? Its aluminium twin spar frame is stylish while its engine is full of power and pull. Many may now go for the YZF-R1 instead of the Thunderace as the R1's lighter and smaller, but once again it's all down to what you're looking for in a bike

Headlamp

Poworful beam meets stylish enclosed locks

Suspension

Rear monoshock and 43mm forks are both underdamped in comparison to cutting-edge sports bikes, instantly relegating the powerful Thunderace to the sports/tourer league, Replace, or professionally re-calibrate both and you'll transform the bike. Planty of modified ones were raced at the punishing late of Man 11 for years. until the Ace's successor, the YZF R1, came along in 1998

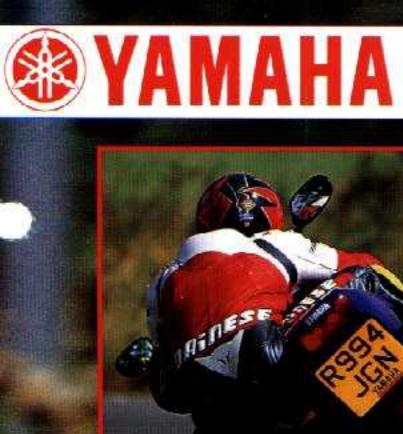


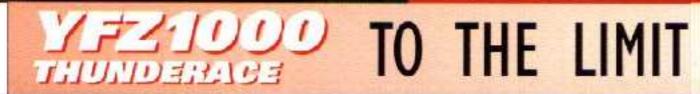
Twin four-piston Sumitomo

calipers up front have tremendous bite and massive stopping power

Silencers

Many owners replace their standard silencers with aftermarket units which are generally not only lighter and better-looking, but often truitier-sounding too





YAMAHA File 13 Section 3



The Thunderace may play second fiddle to Yamaha's newer R1, but SUSIE GRANIC still had excellent fun riding it in the twisties

OD the weight, sod the seat height, I'm going for a blast on the Thunderace. It's a sunny day, every other poor bugger is at work and the road is calling me. I'm heading for the lonely back roads where I can let the Yamaha have its head. Me and the Thunderace don't get along in slow, heavy traffic.

But out on those country roads...

Goddamm it's good!

Even a little twerp like me can throw it around without fear of sliding down the road. So I head for a really twisty road I know and go for it. I hold back a bit on the first corner and the Ace doesn't like it, so next corner it's knee down and an almighty grin spread all over my face.

From then on there's no holding back.

In and out, up and down, flat out... It doesn't matter what I want to do, the Thunderace is right there for me every time.

I'm lovin' it - I feel as though I'm on a track. Leading of course, with every other sad bastard trying to keep up with me. (Okay, somebody had better pop that bubble.)

Now I wish there was more traffic on the road. I want people to see me. I'm not vain... no, really, I'm not... you see it's only recently I've been able to get my knee down comfortably. So it's going down time and time again.

The Yamaha is making it so easy for me.

Why isn't anyone watching?

And why are there not more of these beauties on the roads?

> Well, of course the answer lies in the RL.

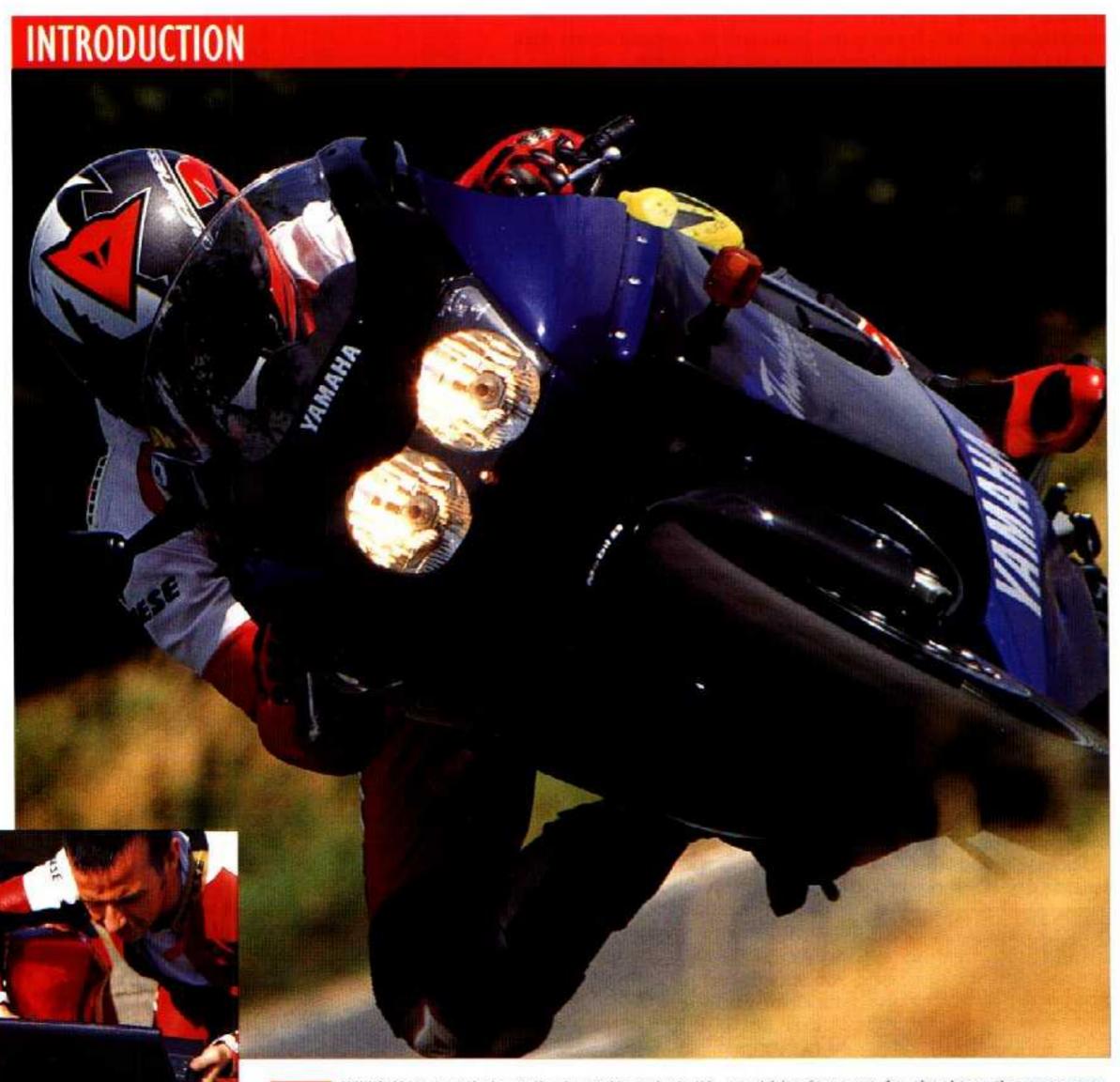
But don't write off the Thunderace - not just yet.

The Thunderace has impeccable manners for such a big bike

Pare by John Mobile Blocks Bruse Durin & Keith Fan



Still on sale, but largely forgotten. the Thunderace is one of those bikes which never set the world alight. KEITH FARR and BRUCE DUNN ask why and offer their humble verdicts



SO MANY BIKES...

Bruce Dunn is looking just a little frazzled as he checks the performance figures of the Ace and three other bikes while

tellow tester Keith Farr practices his sitting-on-thehandlebar wheeling. Alright for some ehr

ISTENING to all the talk about Yamaha's R1, you'd be forgiven for thinking the company has always been on the top of the litre-capacity sports bike pile. But there was a time not so long ago when Yamaha struggled to sell huge numbers of its best offering in the face of stiff competition from Honda's FireBlade.

The bike in question was the YZF1000R Thunderace, known the world over as the Ace, and the date was any month you cared to choose in 1996 and 1997.

The 'Blade's mystique and awesome on-paper specifications were the vital ingredients the Ace was lacking - even though it had a blisteringly stronger engine, better brakes and a chassis which held the road as good as any.

Today, the bike is sold as a sports-tourer despite a road racing-proven pedigree.

It was awesome at the Isle of Man TT in 1996 and set lap times which compare favourably even now. How times have changed. Amazing.

ENGINE/TRANSMISSION

Thunderace, you're cleared for take-off. If you think that's a joke, think again. The Ace is actually well quick enough to take to the sky. Hitting 120 mph from a standing start in 7.95 seconds is anything but a joke – it's only five hundreths of a second slower than the all-conquering new R1 (and we've seen a tew of those go into (irbit). Or how about 150 mph in 15.35 seconds – a full 1.7 seconds faster than the FireBlade.

If the Thunderace's friendly exterior fools you into believing it's a pussycat, prepare to be scratched. Used properly, it's a devastating tool,

We blasted one through France in 1998, already testing for Essential

Superbike. And so amazed the local coppers that they forgot all about booking us and asked for a go instead.

"Eet goes like it has a, how do you say, rocket up its ass."

Oui, monsieur.

"Ees eet tuned?"

Non, monsieur.

"Can I have a ride?"

If it'll get me off a

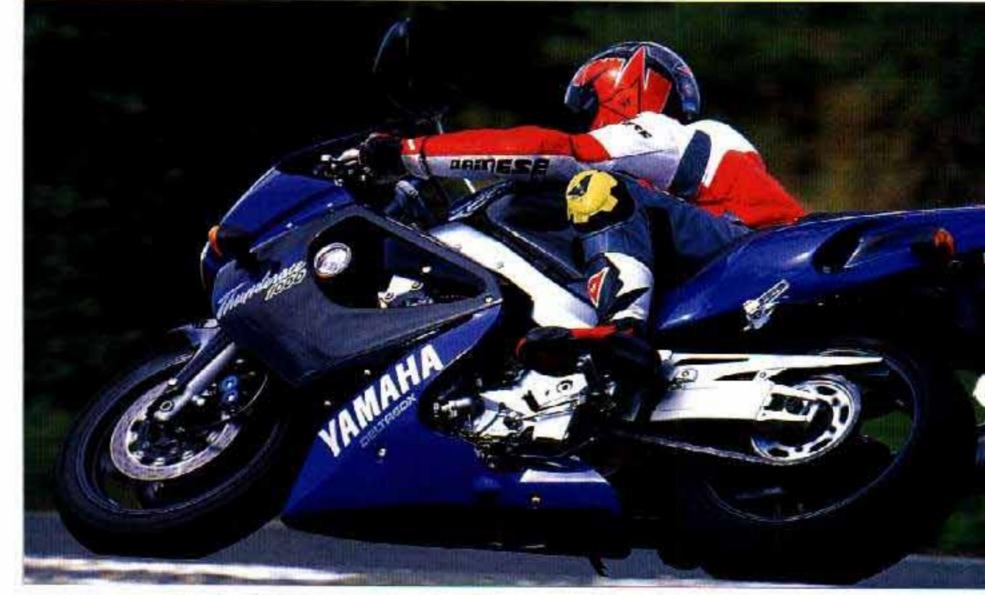
roadside fine, and jail when
you discover I don't have
any dough, of course you
can. Lovely blokes, French

Not so, the British contingent in sunny (???)
Kent, Same old one-liners.

"Who d'you think you are, sonny? Barry Sheene?"

No, but I met him once. Three points on the licence and a talk about

and the street of the street o	**************************************	COLOR II		and the same	100100
Speed (mph)	5th	4th	3rd	2nd	1st
10-30		-	100	2,1	1.0
20-40	4.5	3.5	2.7	2.4	1.2
30-50	3.6	3.0	2.2	1.5	1.3
40-60	3.2	2.7	1.9	1.4	1.3
50-70	3.2	2.4	1.9	1.4	1.3
60.80	2.9	2.3	19	1.5	*
70-90	2.9	2.5	2.0	1.5	
80-100	3.3	2.5	2.0	1.6	



rattling down deserted motorways at 7pm on a Sunday. Didn't even replay the video-footage of my 'misdemeanour', Cheers, Of course, I didn't have to ride the Thunderace to licence-damaging speeds. It trickles along quite happily too.

But having so much power and not using even a little bit of it is like sleeping in the same bed as Pamela Anderson and leaving her tits alone. You couldn't do it, or you'd go insane trying.

The restraining order on my throttle arm was served. No more antics. Yeah, right. That lasted about 15 hours and by 10am the next day, it was business as usual. Only this time with an eye on the mirror every 30 seconds or so.

ACCELERATION	FROM REST
0-10 mph	0.45 sec
0-20 mph	0,95 sec
0-30 mph	1.35 sec
0-40 mph	1.85 sec
0-50 mph	2.15 900
0-60 mph	2.65 sec
0-70 mph	3.25 sec
0-80 mph	4.05 380
0.90 mph	4.75 sec
0-100 mph	5.65 sec
0-110 mph	6.75 500
0-120 mph	7.95 sec
0-130 mph	9.65 sec
0-140 mpli	12.35 sec
0-150 mph	15,35 sec
0-160 mph	27 35 sec
0-170.1 mph (top)	speed) 37.35 sec

Standing quarter mile 10.43 sec/132.3 mph Irying to explain how silky-smooth the power delivery was, how easy it was to cruise at a ton and not even know you're doing it would have been a waste of breath. Ride flat out in first and you're already breaking every speeding law in the UK. Take it to the edge in second and you're in line for a lengthy ban. Bust the redline in third and a jail sentence is pretty mandatory. Best throw fourth and fifth in the bin.

Even just 5,000 rpm in top is enough to get you nicked on a motorway, and the bike revs to 11,700 rpm!

To say the Ace is fast is an understatement. It tops 170 mph in standard trim. But it's relaxed too. No buzzing, intrusive vibrations, or massive flat-spots. No hiccups, burps, or farts. Just serious, easy power. I love it.

Unfortunately, the same can't be said about the clutch. From average to grabby in two minutes of town riding or three fast starts, whichever comes sooner. It moans and sounds like it's about to burst, but it never actually happens. Doesn't help gear-changing though – a pity considering the gearbox is actually one of Yamaha's best. Still, they've got it more sorted on the R1.

BRUCE SAYS: The next step on from the FZR1000 EXUP, with serious power and a hefty kick up the arse. Useability is only limited by the ultimate responsiveness of the chassis. The gearbox's ratios sult the engine well and changing is smooth but the clutch is piss-poor and gets too grabby when hot.



Works well come rain or shine. Everything well laid out with good styling



HE styling of the Thunderace is not everyone's cup of tea thanks to a slabby front end which looks like it's hewn from a solid block of race-bred plastic.

But there's no denying it's aerodynamically efficient and offers decent weather protection too.

The riding position is a bit of a stretch, particularly if you're short, but combines with just the right amount of wind blast at moderate speeds to take much of the load off your wrists.

The clocks are well laid out, the seat is comfortable and everything's made to last, although the paintwork could be better. The graphics are half-decent, though.

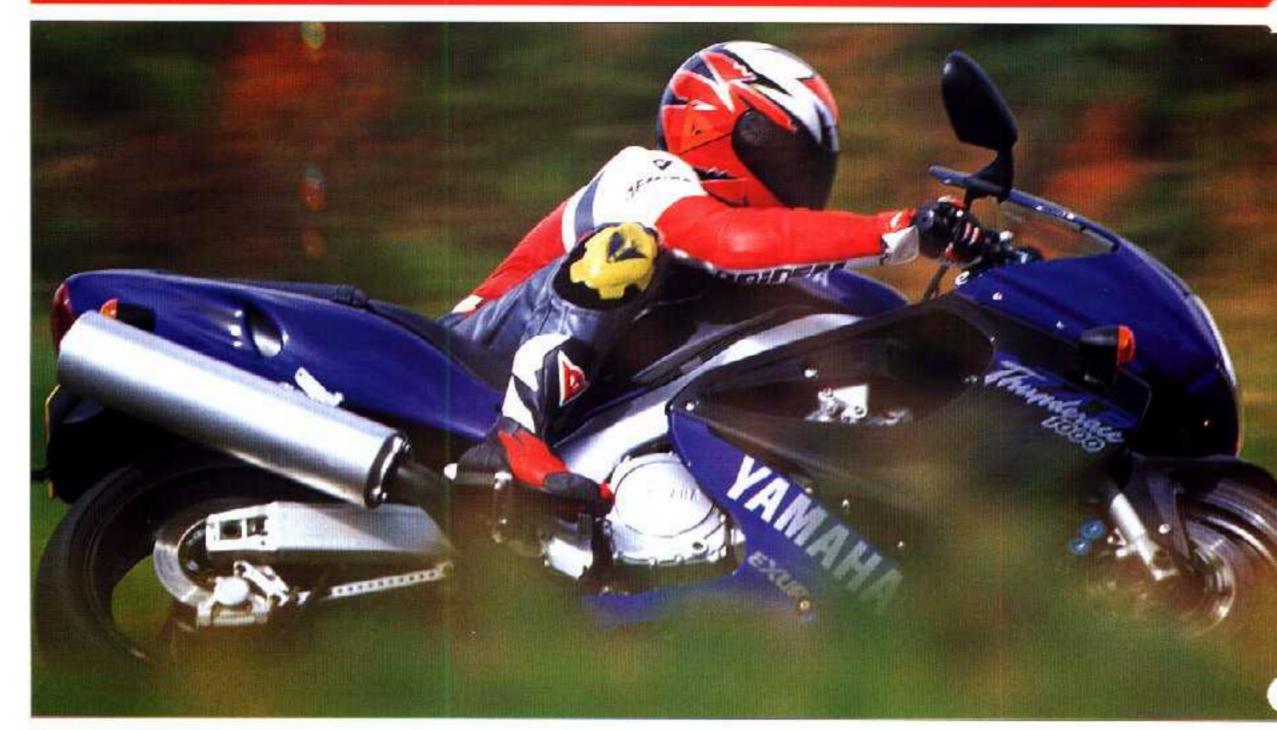
BRUCE SAYS: Not a bad looker, decent style, but feels big when you're on it which isn't necessarily a good thing. That's down to the size of the fairing which was taken from the Titanic's bulkhead just before it went down.

The weight can make it a bit tiring when throwing it about all day

FU	EL (CON	ISU	MPT	ION

Urban	37.0 mpg
Motorway	40.4 mpg
Average	40.5 mpg
Tank range	189 miles

BRAKING POWER



BRAKING DISTAN	CES
Speed (mph)	Distance in metres in dry
100 0	100.3 metres
90-0	80.1 metres
80-0	67.3 metres
70.0	54.7 metres
60-0	41.3 metres
50-0	26.4 metres
40 0	16.9 metres
30-0	7.1 metres
20-0	3.3 metres

N A word, phenomenal, given the bike's size and weight.
The amount of feedback through the lever is amazing and you always know what the front tyre's up to too.

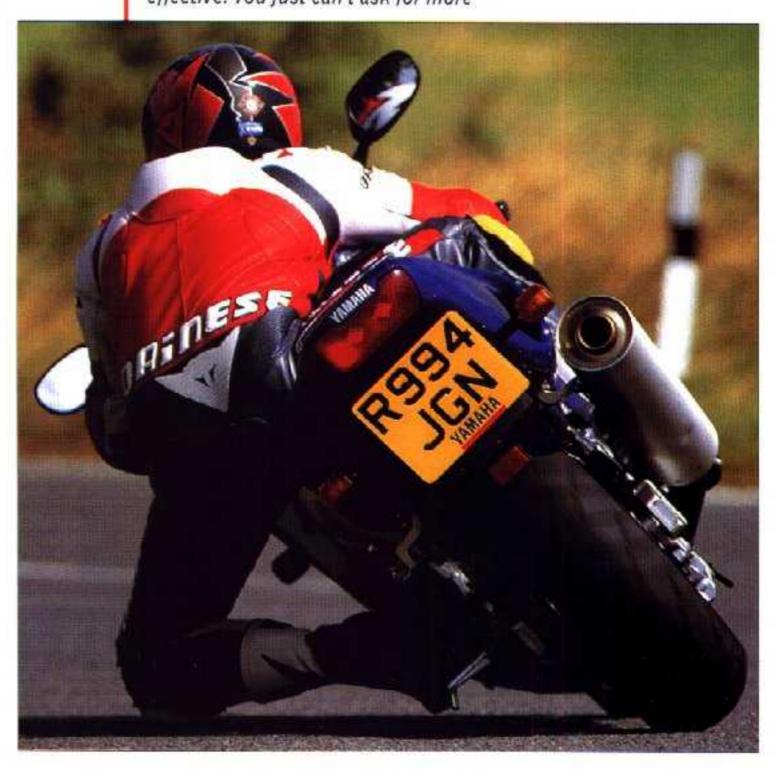
Actually, stopping performance is a fraction better than the 1998 FireBlade's but nowhere near the R1.

They're the kind of brakes you feel utterly safe pulling hard in an emergency. Almost foolproof.

Even repeated runs fail to introduce excessive fade. Top stoppers as you'd expect from Yamaha.

BRUCE SAYS: Stops much better than I thought it would and tells you what's going on 100. Very safe, very progressive. Effective disc, caliper, pad and suspension interaction.

Safe, good feedback and very effective. You just can't ask for more





ROAD TEST

STILL remember the ride. My mate Kev had come to visit on his 'Blade. Wellversed in the art of twisty roads (he lives in Wales), he was busy going mental on the few decent curves in Northamptonshire, where I live, You can easily play with other bikes when on the Ace. Its power takes them completely by surprise

Trouble was, they were well separated so stringing them all together in a day meant riding at 10 tenths. Wildly illegal speeds (okay, okay, I'm making this up, officer) made the prospect just possible, avoiding the Gatso-Infested outer rims of Cambridgeshire on the way.

Anything over 150 mph felt fast; it was fast. But anything around the ton felt dog slow. Recalibrated minds, serious attention, and all that. Not big and not clever in retrospect but fun at the time.

Anyway, we approached an area known as Elton bends just outside Peterborough and throw the bikes on their sides. Not much in it as the off-camber uphill right-hander threatened to tear the tyres away from beneath us.

Flick left, knees down, head behind screen, left again. Out of the way ya bast, I'm on a roll.

Short lived as he promptly showed a front wheel again, as another corner loomed.

I will beat you. Head down, head down, Neck and neck, and then the bumpy stuff began

Well-mannered

Not bumpy as in off-road or badly surfaced, just bumpy as in ripples and undulations. His 'Blade fied itself in a granny knot. The Thunderace stayed true. A 50 centimetre advantage became a 50 metre one. Then 100 metres. Then 200.

Looking back, I saw him fighting the biggest tankslapper of his life. Everything was going from lock to lock. What was going on? Was it puncture time? Was it something in the road?

Nope, just the difference between a totally race-focused chassis and a 16-inch front wheel, and the placid manners of the Ace. Huge difference. Scarily so.

As the day wore on, he got the better of mc. The 'Blade was lighter, easier to chuck, and less fatiguing.

MAXIMUM SPEEDS IN GEARS mph/1,000 rpm Gear Speed 170.1 mph 15.5 5th 13.6 4th 160.5 mph 3rd 136.6 mph 11.6 9.0 2nd 108:0 mph 6.1 191 73.3 mph

But I didn't care. The underdog Ace had shown its true ability on the kind of roads so many of us inhabit in search of two-wheeled Sunday fun. Take billiard-smooth surfaces out of the equation and it's a better-handling machine.

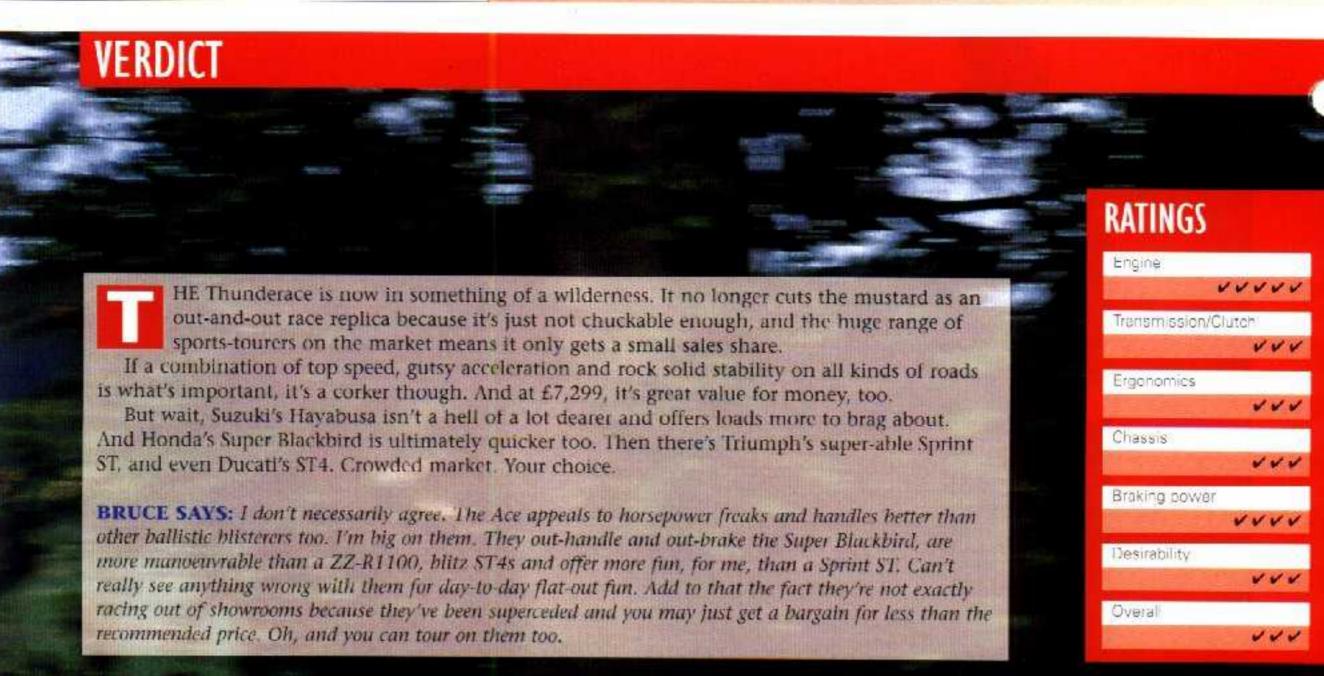
By the time we hit the Benefield road on the way home the 'Blade was showing a considerable advantage. Slow, tight turns, one after the other, showed the other side of the coin.

Too much effort was needed to throw the Ace from side to side. Fair cop guy. You win.

BRUCE SAYS: Grabbing hold of the handlebars is a long reach for short-stuffs, but that's a small price to pay. It's sooooo stable, one of its biggest pluses, and utterly ideal for B-road blitzing. In this scenario, it makes other litre sportsters look sad. The only downside is the marginally excessive weight. Throwing it around gets tiring after a while and it doesn't turn as quickly as its rivals, even if you're Superman.











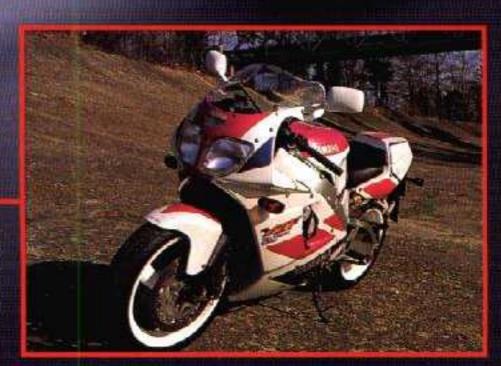
It was in 1989, with the FZR, that Yamaha introduced the aluminium Deltabox frame, using the motor as a stressed member HE Thunderace is a direct development of Yamaha's first five valve per cylinder four stroke machine, the FZ750, introduced in 1984.

No components are carried over of course, but the engineering principles behind much of the engine and chassis design are the same, albeit considerably more sophisticated in the later bike.

The five valve design has been continually refined for more power and torque on all Yamahas featuring it since the FZ750 through improvements in valve design and materials which have permitted thinner stems relative to the valve head, which reduces reciprocating mass (allowing steeper cam ramps for faster valve acceleration) as well as resistance to gas flow.

> 66 More power and torque 🤧

Before the Thunderace was the YZF750, introduced in 1993. It was discontinued in 1996



MYAMAHA

OTHER MODELS



Shown off in 1995 before its world debut in 1996 is the first of the YZF1000s - the now familiar Thunderace



And here it is again - only this time stripped of plastic to reveal the all-new EXUP-based inclined parallel engine



There had been barely any changes other than colours between the original in 1996 and this YZF1000 in late 1997. It was a year later that Yamaha brought out the R1 to do what the Thunderace had been unable to do – outshine the FireBlade

EVOLUTION

It wasn't until the homologation special OWO1 though that the EXUP exhaust valve appeared, a device in the exhaust system which opens an additional chamber according to the revs – so the engine effectively 'sees' two different exhaust systems, one which matches it well at low revs and another which suits it best at high revs.

Development of EXUP has focused on positioning a single valve further along the exhaust, or also moving individual valves nearer the engine (OWO1).

For cost reasons the first option is favoured on the Thunderace.

Deltabox

The engine's forward inclined cylinders have remained a Yamaha feature since the FZ750, a move designed to lower the centre of gravity and place more weight over the front wheel.

This is found on the Thunderace, as is the twin spar aluminium frame design Yamaha calls the Deltabox, which was first seen on the FZR1000 of 1987.

That bike developed into the FZR1000EXUP – the Thunderace's immediate predecessor, although the focus of the Ace moved away from the out and out sports machine which was the EXUP as Yamaha tried to attract a broader spread of customers.

The hope was that riders would find the Honda FireBlade too radical and turn to Yamaha's more comfortable, less flighty alternative, but it proved wrong, and development of the R1 began when sales of the Thunderace were disappointing.

Chris Moss takes the Thunderace around the TT course at the Isle of Man in 1996





T WASN'T so long ago that the Thunderace was Yamaha's contender for what was then the Honda FireBlade's hypersports crown. It was fairly late in coming - the 'Blade appeared in '92 but the Thunderace took four years more - and when it did arrive, it didn't, quite frankly, capture hearts anything like the Honda had managed to do so well.

But that didn't stop marque-loval fans from flogging their aged TZR1000 EXUPs and joining the mid-'90s warp factor gang.

Nor did it stop others who quite simply didn't want to follow the pack from doing exactly the same thing.

And then there was the sports-touring brigade which

+ POINTS

- + Cheap secondhand
- + Robust
- + Engine
- + Comfort
- + Brakes
- + Low maintenance
- + Wind protection

POINTS

- Styling
- Security
- Image

wasn't overly concerned with ultimate top speed and the last degree of cornering, but which wanted something supremely comfortable. reliable and enough of an allround package to get them to destinations hundreds if not thousands of miles away. The Thunderace can be all things to all men and it's for this reason that the owner's profiles are so varied. About the only thing they have in common is their age - almost certainly over 25 thanks to the cost of insurance. Otherwise, the choice extends all the way from BOFs (boring old farts) who ride at 50 mph two-up everywhere, to have-a-go

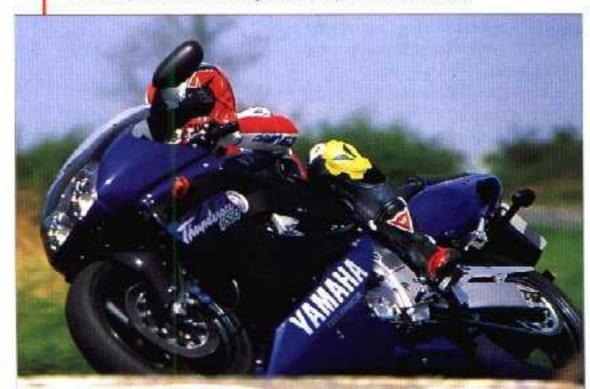
young guns who, although they can just scrape together the cash for 1000cc insurance, still can't alford the 'real' Yamaha litre-class sportster, the YZF-R1, and must therefore make do with what is definitely second best instead.

So, are Thunderacc owners quick then? Not really in general we'd have to say, although, like everything, there are exceptions. The ones who get a real hard-on buzzing other owners on the road have pretty much moved onto the R1. And those that haven't soon will. Which is increasingly leaving the tourer pack to get on with the Ace.

And even if a quick rider does still possess the keys, so what? The ZX-9R and R1 will destroy it without breaking a sweat while the 'Blade will see it off with a bit of perspiration and perseverance (even taking into account the Thunderace's achievements at Isle of Man TTs gone by).

Nice bike at the time, now looking rather out of date.

Like our testers, most owners give the Thunderace top marks for its handling and responsive brakes







GRAHAM CARR MANAGING DIRECTOR

'Wheelies are easy to do but scare the life out of me'

Graham says it's also very easy to get your knee down on the Thunderace - something he's much happier to do

I'M glad I bought the Thunderace because it has been a wonderful bike," says 49-year-old Graham Carr from London, "I've covered almost 12,000 miles in two-anda half years and only had a few problems."

His biggest has been a faulty EXUP valve in the exhaust.

"It kept going wrong," he says about a problem that's not unheard of on this machine.

"Apart from that, the engine has proved to be very strong and powerful.

"In fact, it's great."

He says the handling is "first class" and the chassis is light enough to make the Thunderace very responsive in bends.

It's a similar story with the brakes.

"They're very sharp and responsive," he insists, "and very confidence-inspiring too."

But the real reason he bought the bike was for its looks.

"It's fantastic," he says. "It looks like it's doing 100 mph when it's standing still.

"And I don't think it looks dated, even now. It's as attractive as ever."

He has fitted a carbon fibre rear hugger to keep road crap away from the underside, bolted on a carbon Scorpion race can, and has also fitted an alarm on board.

The Thunderace shares its garage, as Graham also owns a BMW R1100S.

"That got great write-ups and looked completely different to everything else on the market," he says.

His ideal bike though, is Norton's Nemesis which is still under development.

Like so many other Thunderace owners (why?), he has owned a Kawasaki ZZ R1100, and reckons that was "the best at everything, the most comfortable and the most economical too".

Although he paid the high standard price in 1996 of £8,350 for his Yamaha, he says it has been worth it.

"They've had a huge price drop, but I've had a huge amount of fun as well, so I'm quite happy," he says.

His Thunderace has pulled a few wheelies.

"I've done them once or twice but, to be honest, they scared the life out of me," he says. "Even though they're pretty easy to do."

He has also had his knee down and says that too is "very easy" on the Thunderace.

Graham has seen 140 mph on the speedo and reckons the console layout is good, apart from one niggling omission.

"The clock," he says. "There isn't one."

He says the lack of grabrall is also a fault as most pillions he has carried have "rocked around on the back".

He finds low speed work hard thanks to the seating position which puts most of his weight onto his wrists.

"And the steering lock is a little tight for manoeuvring in heavy traffic," he says.

But at speed, it's "perfectly comfortable".

The bike manages 55 mpg on open roads and 40-45 in traffic.

"All told, it's a much underrated bike," he says.

"The huge drop in value means it will become one of the classics of the nineties as it's now so cheap and has always been so good at what it's designed to do.

"But it lives in the shadow of the R1.

MIKE SOAMES IT MANAGER

'The Ace's engine is so unstressed and willing to rev'

Mike regularly sees his bike reach 120 mph. Naughty, naughty Mike - unless it's on the track, then you're forgiven

I CAN'T believe this bike has been relegated to the sports touring division," says 38-year-old Mike Soames from Kettering, Northants.

"It's so quick and nimble; nothing else stays with it on the open road.

"It's only a fraction down on the YZF-R1 and Hayabusa in a straight line race, but I reckon the suspension is more planted than either when it comes to riding quick on real roads."

He concedes the R1 is a better bike on the track but says that doesn't matter.

"I do about 6,000 miles a year, of which 150 are on a circuit if I'm lucky.

"I can put up with R1s lapping Brands Hatch a second quicker than the Ace because I know, on narrow A roads, they don't have a chance.

"The R1 is too flappy and lively, and yes, I did ride one before I bought the Thunderace."

He has seen over 180 mph on the speede and regularly pushes the bike to 120 mph or more.

"The engine is so unstressed and willing to rev I don't notice the speed creeping up. Not that it's a problem - the chassis and amazing brakes are more than good enough for most road conditions. "If anything the brakes are even better than the engine."

He has covered 9,000 trouble-free miles so far.

"I get it serviced every 3,000 miles just to play it safe," he says. "There are no reliability worries to contend with, but I prefer a bike that's always in top condition.

"The bill is usually around £120, which I consider fair. It works out to four pence per mile."

Everything on the Ace is standard.

"I'm not into flashy fairing screens or headlamp covers. And noisy cans only attract attention," he says. "I bought it to ride hard and I don't want to get pulled over every time I go out."

He has never been stopped and retains a completely clean bike licence.

"If you're sensible with the throttle, pay attention to the road and keep an eye on your mirrors, you should never get into trouble," he says. "And I never speed in built-up areas. That's just for idiots."

Due to his hard style of riding, Mike has been through three rear tyres and one front so far and says further replacements at both ends are now due.

"I go for sticky tyres, but not stupidly so.

"A D207GP Dunion would be wasted on me. There are more straights than corners where I live.

"I use the less sticky compound Bridgestone BT56s." He also favours Regina chains, although he hasn't had to change the standard one yet.

"It still has another 3,000 miles left in it," he says.

Mike goes for weekend blasts with FireBlade-owning mates and says the Ace holds it own.

"It's all down to who's riding hardest on the day, but I honestly don't think they've ever overtaken me."

He uses the bike year round - or did until he sold it last week.

"Although I have a company car, it doesn't exactly excite me. I still need my riding fix, even during the winter.

"But I've actually sold the Ace now in preparation for buying Kawasaki's new ZX-12R. It's a lot smaller than I thought it would be more like a ZX-9R with a bigger engine.

"I'm still convinced it'll run rings around the Hayabusa though.



Our roadtesters all agree the Ace is a much underrated bike. Unfortunately, it's a bike from its own stable which has outshone it - the YZF-R1 of course





RUNNING & RIDING

DARREN CONNELL CORPORATE ORGANISER

'It gives me the confidence to lean hard into bends'

According to Darren the Thunderace is better than his old CBR600 and he reckons the engine takes his breath away

I'M more into dual purpose bikes than focused machines," says 48-year-old Darren from Shropshire.

"The CBR was a splendid example but, as it was getting on for six years old, it needed replacing.

"I fancied something a bit more powerful, so the Thunderace seemed like the perfect alternative."

He paid £4,600 for a pristine 5,000-mile-old secondhand example and reckons it's worth every penny.

"It's so much bike for the money," he says. "The entire package is race-proven at events like the Isle of Man TT, but it's happy to be ridden gently too.

"I honestly reckon it's one of the most underrated bikes ever built or sold."

A self-confessed 'slowcoach' through the corners, Darren says the Ace is improving his confidence.

"The Thunderace feels even more planted than the CBR600 I had and is so forgiving.

"It's one of the few bikes I've ever ridden that gives me confidence to lean hard into bends, although I'm still adjusting to the engine which is nothing short of breathtaking.

"In fact, it's truly amazing."

He plans to tour Germany next year with his wife, Nat, and reckons his annual mileage will top 10,000.

"We do a lot of two-up riding and Nat says the Ace's pillion comfort is as good as the CBR's.

"To be honest, pillion comfort was one of the main reasons behind buying the Thunderace. That and the way you only need about 5,000 rpm to be doing 80 mph.

"It won't get us to where we're going any quicker because we don't ride all that fast, but its relaxed, comfortable progress will mean we'll be less fatigued when we get there.

"And the big fairing is a bonus for bad weather too."

Darren is also toying with the idea of riding the bike all the way to Russia.

"It's somewhere we've both always wanted to visit," he says. "And since we can both get three weeks off at the start of next summer, I reckon it might just happen.

"We'll spend one week getting there and one week coming back, leaving another week in situ, so to speak.

"I reckon it gives you real independence and it beats airport delays and other hassles associated with transport once you arrive.



Anyone who gets on the Ace (Ed: even me and I'm super small) will find it easy to chuck around

BUYER'S GUIDE



PRICE GUIDE

Both sots of figures are for a bike in good overall condition. Expect an average take to have covered about 4,000 miles per year. Pay less for higher-inheage, and parallel import examples.

Year	Private	Dealer
1998 (S)	£5,000	£5 500
1998 (R)	£4,750	£5.000
1997 (R)	£4.750	£4.900
1997 (P)	£4 400	£4,700
1996 (P)	£4 200	£4,400
1996 (N)	£3-800	£4,400

INSURANCE GUIDE

Town	ř.	
Age	Comp	TPFT
21	DECLINE	DECLINE
25	£1,254	£585
35	£578	£163
50	±398	£134
City		
Age	Comp	TPFT
21	DECLINE	DECLINE

Sucres supplied by Norwich Lindh laseed on presintating with news whether with littler years no claims forms gardens the bike Exemples auditor for town Kersenhallon, London.

£1,955

£901

£611

25

35

50

£1,008

£343

5211

Fit's serious power for little cash you're after, the Thunderace is currently an attractive buy. It's now completely overshadowed by Yamaha's own YZF-R1 which means prices have been tumbling over recent months.

Once touted as the factory's big bore sportster, it's now firmly viewed as a sports tourer.

And because it has only been on sale since January 1996 the chances of getting a worn-out one are slim indeed. The build quality is very good in most departments and the 1002cc in-line four engine is far from being taxed in its standard form. Huge mileages, as long as the infrequent valve check operations are carried out, should be the norm.

Yamaha has never needed to recall it for factory modifications either, so there are no inherently failing components or faults to be aware of.

But some parts do wear out, or stick,

66 It is now

firmly viewed

as a sports

tourer 🥦

A small percentage of owners complain that the EXUP (exhaust ultimate powervalve) system can jam. This is easily rectified, but not without some cost - the job has been quoted at £150 by some dealers.

Corrosion on the caliper pistons is also reported on occasion. This leads to impaired braking function and, sometimes, heavy dragging against the discs. In general, they work without any

problem though.

Big wheelies eventually take their toll on steering head bearings, while brake discs sometimes crack and warp as well.

Many Thunderaces sport race exhausts, some of which add virtually no extra power over stock but will technically be cause for failing MOT tests. And a small number have been raced, although these tend to exchange hands in paddock deals and through specialist race advertising services. It's worth looking for the usual signs such as

drilled sump plug and brake disc bolts, although canny vendors will almost certainly spend £20 or £30 changing these in order to boost potential resale value by up to £1,500.

Fork legs seem prone to stone chip damage – possibly a combination of soft lacquer and high speed riding in groups. And exhaust header pipes can look unsightly early on in their life if the bike is regularly ridden on salted or greasy roads.

Most buyers will find they need to alter the headlight position if they intend to take passengers at night.



BUYER'S GUIDE



BRAKE DISCS It's not unknown for these to sometimes crack and warp



FORKS Be aware that fork legs are prone to stone chip damage



EXUP The 'exhaust ultimate powervalve' has been known to am-



ADWATCHER

YZF1000R Thunderace, 1997, mint, low miles, £4,500 onc. Tel:

MORE DETAILS: Ask all the right questions. Is it standard? is it an early or late model for the year? What colour is it? Like what you hear? Then make an offer.

THUNDERACE, 1997, rod/white/black, 7,000 miles; immeculate, alarm, £4,800. Tol:

TOO HIGH: A fair price six months ago, used values have tumbled of late. £4,400 is closer to the mark out you never know This one might be truly exceptional Probably worth a look.

YZF1000R, 1996, 8,000 miles, standard, red/white colours. Datatool alarm, immobiliser, Datatagged, perfect condition, official import, £4,000. Tel: 488.

spot on: The right money for a good example and the security parts are worth 5400 too. Sounds liceal to us but do try hagoling.

THUNDERACE, low miles, good condition, ex-race bike with all read parts, £1,000s spent, all receipts. First £3,500 secures. Tel:

ON GUARD: This could be a pig as easily as a good buy. What year is it? How many times has it been dropped? Who's been at the engine? Could be worth an offer of fil. 200 cash though.

The combination of the extra weight's effect on the suspension, and a slightly high beam in the first place, is the reason.

Paint is thin on some wheels. This shows up on affected examples which are regularly polished and cosseted.

Scratches on the rear of the fuel tank are another problem, particularly if the owner has an exposed zip. Expect a tank pad to be fitted on whatever bike you view, and expect it to be hiding some wear and tear when you eventually remove it.

Could be illegal

Aftermarket fairing screens and headlight covers are a popular addition in the UK. Usually they will follow original lines, but come in a myriad of translucent dayglo colours. Anything which obstructs a clear headlamp beam is technically illegal in the UK.

Beware of soft paint towards the rear of the Thunderace. This is more likely to manifest itself on bikes which have had soft panniers thrown over.

If you're serious about buying, ask the owner to pop the lower fairing bodywork off. Although a time-consuming nightmare of a job, it can hide important clues (you wouldn't buy a car without looking under the bonnet).

Knackered clutches are about the only engine-oriented fault apart from the sticking EXUP valve, and are rare. Although noisy and grabby in places, the Thunderace's clutch is actually strong.



HEAD TO HEAD

YAMAHA YZF 1000

ENGINE	
Type	4-stroke
Layout	in-line four
Capacity	100260
Bore/Stroke	75.5mm/56mm
Valves	5 per cylinder
Fuel System	4 x 38mm Mikun carburettors
Cooling	liquid
Power	14/6 bhp @ 10,042 rpm
Torque	83 9 lb ft @ 8,403 rpm

Gearbox		
Final	Drive	

TRANSMISSION

Final Drive	O-ring chain
CYCLE PARTS	

Charlest Andrews Charle	
Frame	alloy twin-spar Deltabox
Front Suspension	48mm te escopio forks
Adjustments	pre oad, plus compression and rebound damping
Rear Suspension	monoshock

5-speed

Adjustments

ustments	proload plus
	compression and
	rebound campin
Market Co.	

TYRES

Front	120/60 x ZB17 Bridgestone BT50				
Rear	180/55 x ZR17 Bridgestone BT50				

BRAKES

Front	twin 298mm (11,7in) discs_opposed 4-piston caliper
Rear	single 245mm (9.7in) disc, opposed 2-piston

cal per

RATINGS		K	ĒΠ	H		S	USI	E	Ē
Engine			•						
Handling				0	0		•		0
Braking					0				0
Rider Comfort					0				Ф
Pillion Comfort				0	0			Ф	0
Overall	-	-			db	-	-		(fb)



KAWASAKI ZZ-R1100

ENGINE	
4-stroke	
in-line four	
1052cc	
76mm/58mm	
4 per cylinder	
4 x 40mm carbur <mark>ettors</mark>	
Tiquid	
125.9 bho @ 10,200 rpm	
72.5 lb ft @ 8,500 rpm	

TRANSMISSION

CICLE PARTS	
aluminium perimeter	
43mm telescopic forks	
preload, plus rebound damping	
Uni-Trak	

つカク	e v	ZP17
CALLY Y	W. 100	April 111

gnigmed barboger

180/55 x ZR17

preload, plus

BRAKES

cua 320mm (12.6m) discs, opposed 4-piston calibers	
250mm (9:8in) disc, single caliper	

RATINGS	KEITH					SUSIE				
					0					0
7.0				0	0				0	0
				0	8				0	0
					0				9	0
					8				69	0
				-	/Di			-	m	43



HONDA CBRIIOOXX

ENGINE	
4-stroke	
ir-line four	
113700	
79mm/58mm	
4 per cylinder	
electronic fuel injection	
iquid	
160 bhp @ 9,500 rpm	
92 lb tt @ 7,250 rpm	
ESPERANCE AND PROPERTY OF CONTRACT OF CONT	

TRANSMISSION

CYCLE PARTS

alumin	ium twin spar	
43mm	telescopia farks	
rone		

Pro-link monoshock	
preload plus	
reso, indidemping	

TYRES

	4	20,	70	X	ZH	17
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^{180/55} x ZR1 /

BRAKES

2 x 3	Cmm (122	210		
	oppos			tor	
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disc	oppo	sed	3-1	1810	n
Dual	Carr	D.III	ыÚ	yall(÷

RATINGS	KEITH		SUSIE						
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				•		•			0
			Ф	0				0	0
									0





HEAD TO HEAD

One of the great mysteries of the nineties is why Yamaha's Thunderace failed to catch on. KEITH FARR and SUSIE GRANIC think that even today it deserves respect

YAMAHA YZF 1000

KEITH FARR: The best handling of the trip here and so it should be – it's basically a derestricted 1000cc EXUP jump in a YZF750 chassis. Still cuts it today despite its lardy looks. Respect it.

SUSIE GRANIC: This is undo introdly the one for me. Great handling, plenty of power and will see most sports bikes off. Has got to be the most undorrated bike of the nineties. May not look the business, but it does it and that's what counts.

PERFORMANCE	
Top Speed	170.1 mph
FUEL CONSUMPTION	
Average	40.5 mpg
Best	44.0 mpg
Range	189 miles
PRICE	
Price	£7,299
Insurance Group	16
WEIGHTS AND CAPAC	TIES
Wheelbase	1,430mm (56.3in)
Dry Weight	198 kg (435.5 lb)
Seat Height	790mm (33_1in)
Rake/Trail	241/97mm (3.82in)
Fuel Tank	20 litres (4.4 galls)

KAWASAKI ZZ-R1100

KEITH FARR: Silky smooth power delivery, effortless cruising potential, but the least aggressive in this company. Gets round bends, but not with any great haste. Good if you're more touring than sports oriented.

SUSIE GRANIC: Handles well, stops very well, is easy to live with on a day-to-day basis and has immense power which is on tap when you need it. Been around a long time now, but is still good. The clutch and gearbox are both very, very good.

PERFORMANCE

170 5 mph

FILE	COL	MELLIN	PTIO	1
TATE OF	-	TEN-TH	12110	M

36 mpg	
41 mpg	
213 miles	

PRICE

£7.295

16

WEIGHTS AND CAPACITIES

1,500mm (59in)	
233 kg (512 6 b)	
780mm (30.7in)	
26.5°/107mm (4.2m)	
24 itres (5.28 galls)	

HONDA CBRIIOOXX

KEITH FARR: A mix potwoon the Ace and ZZ-R the Blackie's neither an ultra-sharp handler not the definitive tourer. A brilliant compromise as ever from Honda, and good fun to ride. Pulls huge second gear wheeles too.

SUSIE GRANIC: Reliable and handles well Good origins too. It'll tour well in my opinion and do it in comfort as well as style. Was unce the fastest bike around but has been eclipsed by Suzuk is Hayabusa and now Kawasak is new one. Still okay though.

PERFORMANCE

178 7 FIDE

FUEL CONSUMPTION

31 mpg 34 mpg 179 miles

PRICE

£7,695

WEIGHTS AND CAPACITIES

1.490mm (58.7in) 223 kg (490.6 lb) 810mm (31.9in) 25°/ 99mm (3.9in)









THUNDER THUS

SPECIFICATION



Length: 2,085mm (82 1m)

AMAHA'S 1002cc Thunderace hit the ground at maximum revs when it was launched in 1996 and has since proved a very real challenge to Honda's closest rival, the CBR1100XX Super Blackbird. The slant block layout of the Thunderace's 5-valve liquid-cooled engine optimises front/rear weight distribution and keeps the YZF1000R's centre of gravity low, whilst Yamaha's famous EXUP valve helps control back-pressure in the exhaust to maximise performance right across the rev range.

ENGINE

Type 4-stroke

Layout DOHC in line four

Total displacement 1002cc
Bore 75.5mm
Stroke 56mm
Compression ratio 11.5:1
Valves 5 per cylinder

Fuel system 4 x 38mm Mikum CV-type parburettors

Ignition digital transistorised with Throttle Position Sensors

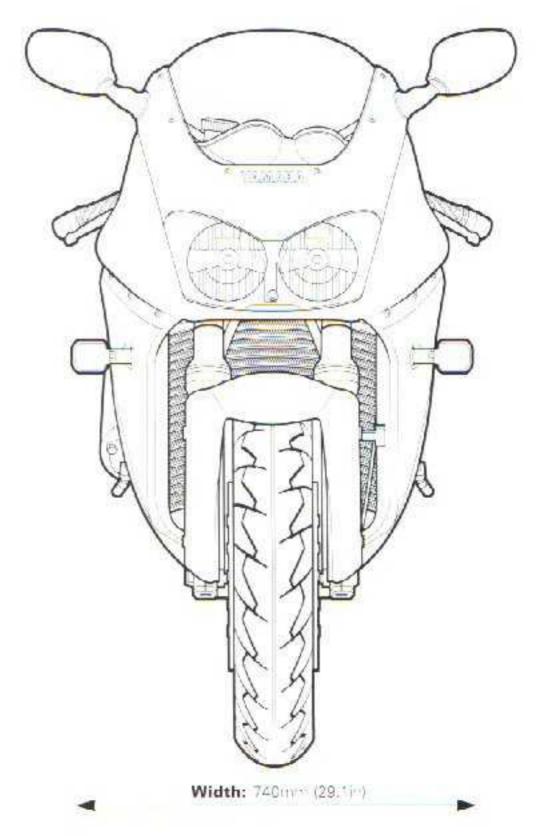
Cooling liquid

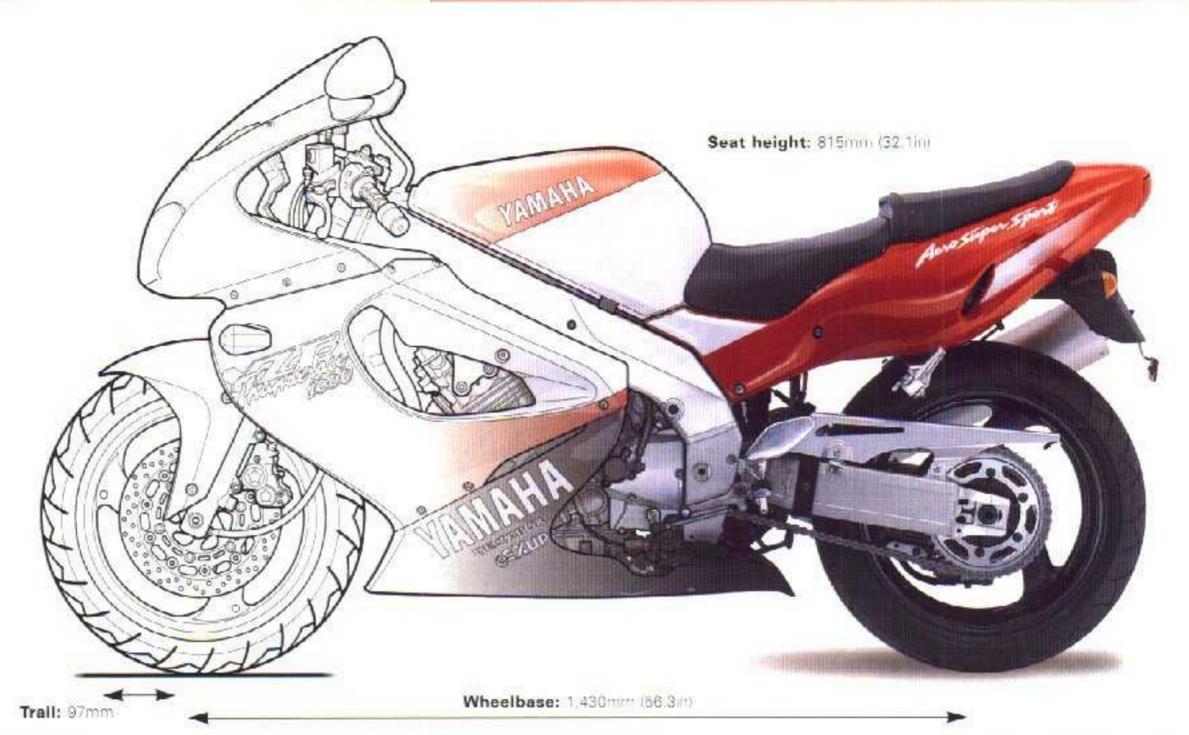
 Maximum power
 147.6 bhp @ 10.040 rpm

 Maximum torque
 83.9 lb ft @ 8,400 rpm

TRANSMISSION

Primary drive straight-cut gears
Clutch wet, multiplate
Gearbox 5-speed
Final drive chain









Our own rear wheel dyno test measurements (above) differ from the manufacturer's claimed maximum power and maximum torque figures.

CYCLE PARTS

aluminium Deltabox Frame 24 degrees, 97mm Rake/trail Front suspension 46mm telescopic forks

120mm (4.7m) Travel

spring preload, rebound and compression damping Adjustment

Rear suspension Bi stein-type monoshock

Travel 120mm

Adjustment spring pre ead and repound damning

Tyres

Bridgestone BT50, Dunlop D204 - make - front 120/70 ZR17 180/55 ZR17 - rear

Brakes - make Yamaha

- front 298mm twin discs with four pot one piece cal pers

245mm single disc with - rear two pistons, opposed

WEIGHTS & CAPACITIES

Weight distribution

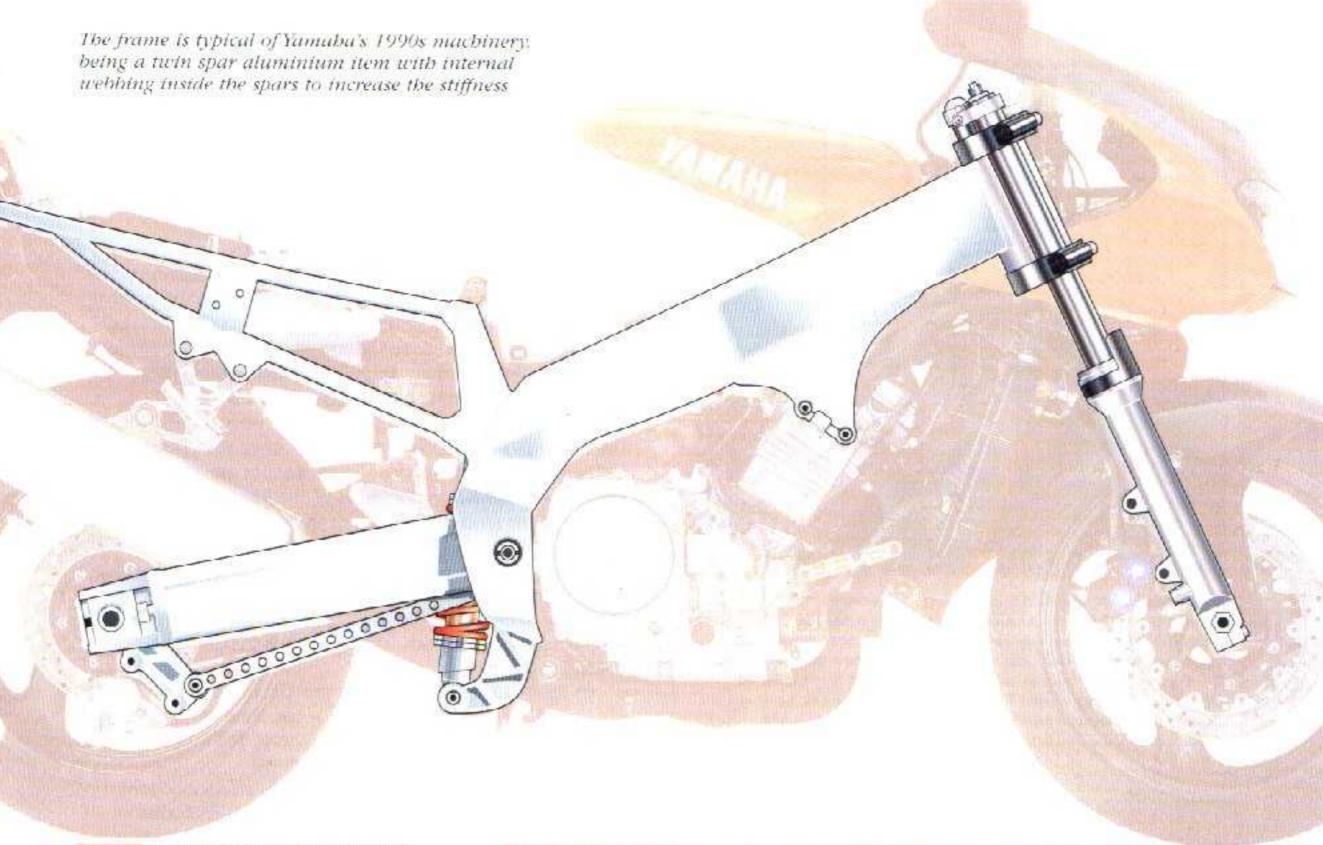
20 litres (4.4 galls) Tank capacity Dry weight 224 kg (494 lb)

N/A - front

N/A - rear

Wheelbase 1430mm (56.3m) 2085mm (82.1 in) Overall length Overall width 740mm (29.1m) Overall height 75mm (46.3 n) Seat height 815mm (32.1in)





chassis was all new at its introduction in 1996, it was closely based on that of the existing YZF750R, which in turn was a spin-off from the factory's World Superbike racers.

The frame is typical of Yamaha's 1990s machinery, being a twin spar aluminium item with internal webbing inside the spars to increase the stiffness, although the geometry gives away the fact that Yamaha was pitching the Thunderace at a more allfound type of rider rather than going for the supersport class (something the company corrected in 1998 with the introduction of the R1).

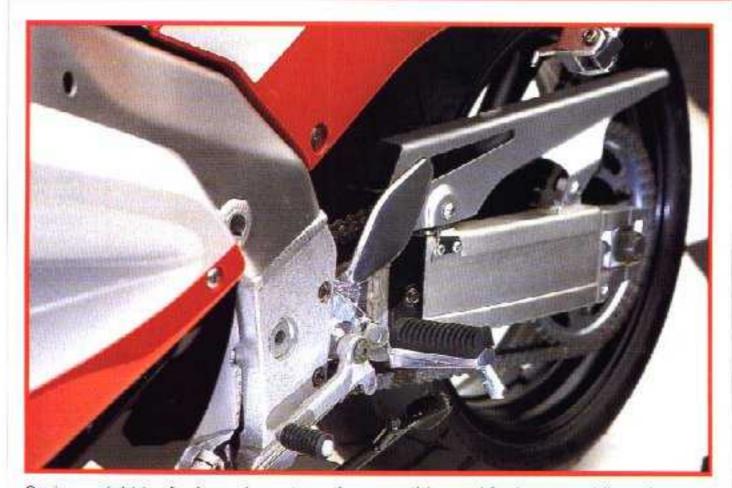
Fully stressed

The wheelbase for example is 1435mm, 40mm longer than the R1's and aimed at improving the Thunderace's high speed stability at the expense of some agility. The 97mm trail and 24 degree castor angle are still sporty, but not so radical that the bike has become flighty.

As you would expect, the engine is incorporated into the chassis design as a fully stressed component, allowing the

frame itself to be lighter. The one problem with this is that it is much more difficult to control the amount of vibration which reaches the rider, as the option of rubber mounting is removed.

DELTABOX FRAME

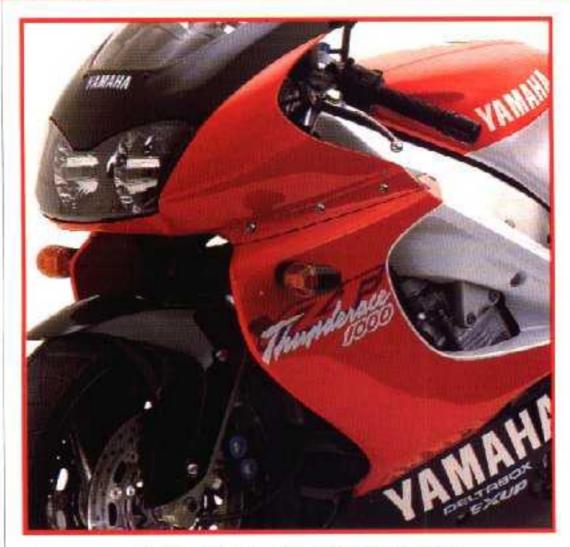


Saving weight is of primary importance in competition and for its sports bikes of the 1990s Yamaha applied racing technology to the road. The Thunderace continues this practice with the twin spar aluminium Deltabox frame (with internal crossbracing) and employs the engine as a fully stressed member for maximum stiffness and weight reduction



CHASSIS

BODYWORK



It may appear slightly odd today, but upon its launch the Thunderace's bodywork was considered quite futuristic and innovative. The forward projected and slanting nose piece plus extended centre section was definitely looking towards the future. The styling was, of course, driven by the need for aerodynamic efficiency – Yamaha claims the evenutual CdA figure is 0.290, a definite improvement on the FZR1000EXUP's figure of 0.304



The Bilstein-type shock absorber is operated by a rising rate linkage system. No surprises here

As an aside to this, a major factor in the general, much increased use of engine balance shafts is so the motors can be used to strengthen frames, and although a balance shaft increases the weight of an engine, the weight of the frame can be reduced by a greater amount, so overall there is a mass gain rather than the loss you might expect.

The front suspension comprises a pair of big 48mm diameter 'right way up' high specification telescopic forks with adjustment for spring preload, rebound and compression damping.

Wheel travel is a conventional 120mm.

At the back, the rear suspension holds no great surprises, where a Bilstein-type shock absorber is operated by a rising rate linkage system to control the aluminium box-section swingarm. Again, there is 120mm of wheel movement and full spring preload and damping adjustment facilities.

Improved feedback

The brakes are substantially uprated versions of those fitted to the 1995 FZR1000EXUP, the front four-piston calipers being made from a single piece of aluminium rather than the two-piece items of the EXUP, a move which reduces their tendency to flex or distort under severe loads (which brake calipers are subjected to). In turn, this improves feedback to the rider. The discs are semi-floating 298mm items.

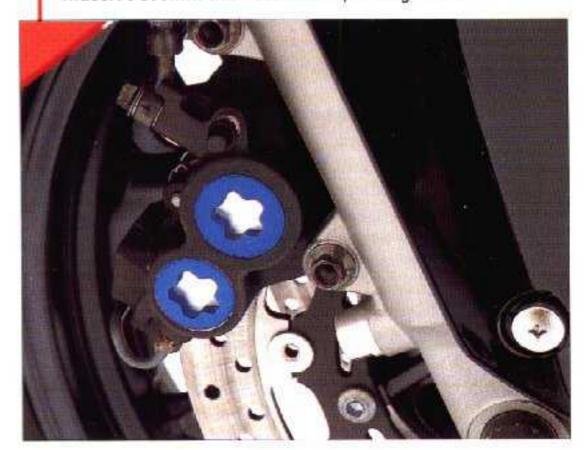
At the back, a two-piston caliper is fitted to the 245mm disc, underslung beneath the swingarm to lower the bike's centre of gravity.

It's easily forgotten now, but the Thunderace's bodywork was considered quite innovative at the time of its introduction, with its very forward projected and slanting nose piece plus extended centre section.

The style was driven by aerodynamic efficiency, and Yamaha claims the eventual CdA figure is 0.290. This doesn't mean a great deal as it's not stated if a rider is included, although Yamaha does say it is comparable to its factory racers, and is the most efficient shape ever on a big capacity Yamaha sports bike.

The factory has released a CdA figure for the FZR1000EXUP of 0.304, so clearly the Thunderace is an improvement in this respect.

Yamaha paid considerable attention to the brakes on the Thunderace. At the front single piece (to reduce distortion) four-pot calipers work in conjunction with massive 298mm diameter semi-floating discs



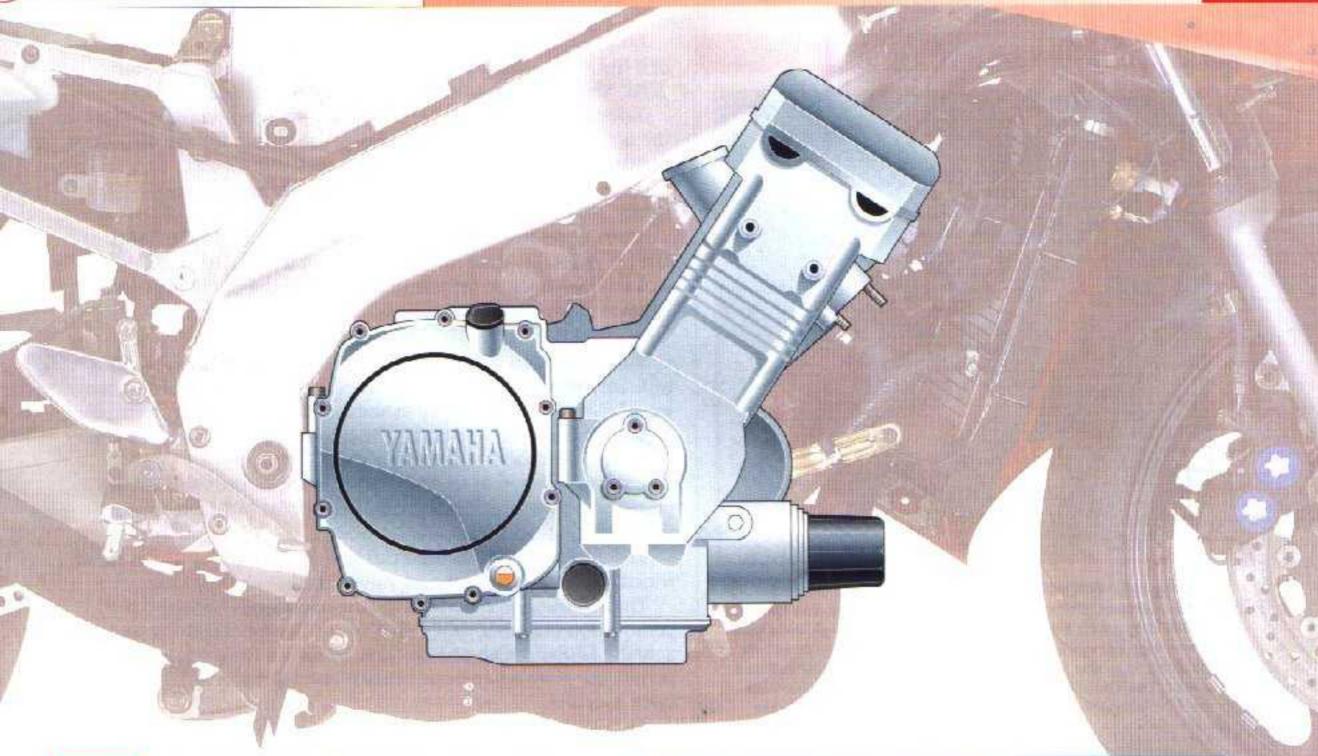


YAMAHA

File 13

Section 11





HEN Yamaha was designing the Thunderace it decided that big sports bikes were heading in a 'softer' direction, that as the riders were becoming older (which statistics showed) so they were placing increasing emphasis on comfort and all round ability, although they still wanted high performance.

It all made sense, and it proved to be quite wrong. The Thunderace was meant to be the thinking man's alternative to the hugely successful FireBlade. Instead, it was simply overshadowed by it.

As far as the engine is concerned, it was for these reasons Yamaha felt it could produce a bike which was good enough purely by uprating the power unit of its previous supersports bike, the highly successful FZR1000R EXUP.

Genesis

Which is why the Thunderace engine shares a great deal with the engine of its predecessor.

Aside from the almost identical external appearance, most obviously the bore and stroke dimensions remain the same at 75.5mm x 56.0mm, giving a total capacity of 1002cc.

Features such as the slanted forward cylinder block which Yamaha calls its 'Genesis' design, are therefore retained, and have indeed remained since in the R1.

The idea is to move the centre of gravity of the engine and hence the bike as a whole as far forward as possible, for improved handling and front end grip in corners.



Basically the same as the FZR, the 1002cc motor got a lightened and revised reciprocating assembly and tweaks to the EXUP system for Thunderace duty

Most of the internals, says Yamaha, were new compared with the LXUP, but in practice these often amounted only to detail changes. So the pistons, crankshaft, clutch and gears are indeed all new, but still recognisably from the same family of engines.

Those changes were important though, as by lightening the components - especially the crankshaft - the throttle response was improved as well as acceleration, and changes to the cam timing enhanced mid-range power in particular. Peak power too increased, up to a claimed 145 bhp at 10,000 rpm.



ENGINE

EXHAUST VALVE



Like the older FZR1000, the Thunderace employs Yamaha's EXUP (Exhaust Ultimate Power) valve technology. The function of this is to partly block the exhaust at low rpm, which in turn forces high pressure pulses back to the combustion chamber, resulting in longer valve overlap and conserving both fuel and power. The Thunderace's EXUP is a little more complex than the FZR in that it uses Throttle Positioning Sensor feedback.

Some of the added throttle sharpness was due to the addition of a throttle position sensor (TPS) to the bank of four Mikuni BDSR 38mm carburettors (new for the Thunderace).

Information from this is fed back to the ignition mapping in the ignition computer which adjusts the timing to best suit where the throttle is as well as the engine's revs.

The opening of the EXUP valve in the exhaust is also controlled by this computer.

Yamaha debuted these exhaust valves initially in the 750cc OWO1 race bike, then more famously in the FZR1000R in 1989, and the bike became known universally as the EXUP after the Exhaust Ultimate Power valve system.

Similar

Much the same EXUP valve is fitted to the Thunderace. It's a little lighter and more compact than the FZR's, but does the same job of partially blocking the exhaust system at very low rpm.

The Thunderace version is a little more sophisticated because of the TPS feedback.

But the principle is unchanged: at low rpm the valve rotates to partially block the exhaust system (at a point just after the four separate pipes converge).

This blockage reflects high pressure pulses back up the exhaust, timed to arrive at the exhaust valves just before they close.

These pulses force some of the escaping gases back into the combustion chamber, and if that seems like an odd thing to do, it actually allows the engine designer to have a longer valve overlap period, the time when both exhaust and inlet valves are open together.

At medium and high revs this boosts efficiency, but at lower revs it can allow some of the unburnt fuel/air mixture to pass into

the combustion chamber then straight past the exhaust valves, wasting fuel and power. The high pressure pulses keep it where it does more good.

Varied strength

The strength of the pressure pulses is varied by how far the valve moves to restrict the exhaust, so there's some control in this respect, but the main benefit of the valve happens when it's doing nothing at all – on the Thunderace in the 5,500-7,000 rpm range.

This is because both the exhaust system and the valve timing can be fine-tuned to work best in this range without having to worry about the fact the engine would normally not run well from tickover to 3,000 rpm.

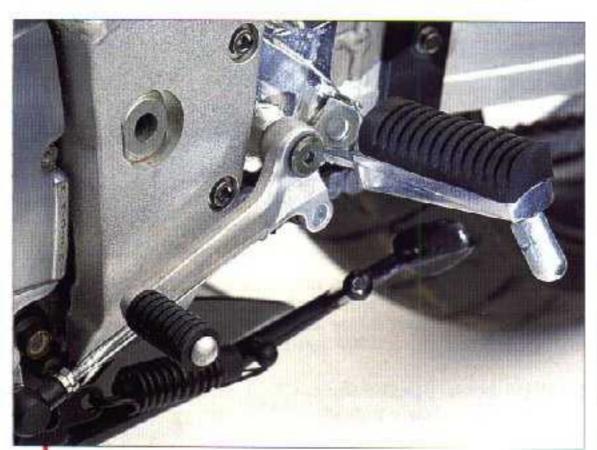
The EXUP valve compensates by letting the engine 'see' a special, low-rev friendly exhaust up to 3,000 rpm, then a second system beyond that.

Unlike on the later R1, where the gear position sensor in the transmission (five-speed on the

'Ace, 6-speed on the R1) is also linked to the EXUP valve, on the Thunderace it only feeds information to the ignition control computer, which retards the spark slightly in the lower two gears to soften the power delivery slightly.

All familiar stuff to Yamaha enthusiasts brought up with the FZR1000 - the Thunderace's motor is refinement of that.

It was when sales proved disappointing and the realisation came that light weight was central to the needs of the new generation of sports bikes, Yamaha went on to make amends with the all-new, all-conquering R1.



The gear position sensor feeds information directly to the ignition control computer, which retards the spark slightly when the transmission is in first and second gear





TUNING GUIDE

Yamaha, but this super-quick flagship machine was soon seen by most others as more of a sports tourer (with the emphasis on sports, admittedly), prompting Yamaha to come up with the R1 shortly after (no doubt about that bike's category...).

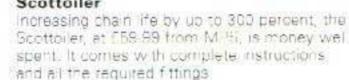
So, while the country's tuning shops have queues of R1 and R6 owners lined up outside begging for even more horsepower. Thunderace riders are more than content with what they already have and few spend as much effort or money on serious engine and chassis work.

Their motivation isn't helped by several tuners reporting that the Thunderace doesn't respond particularly well to the most popular modification, the combination of a slip on end can for the exhaust, K&N air filter and Dynojet kit – why pay out for these if the gains are very small?

An alternative offered by TTS is to increase the capacity of the engine, which along with cylinder head work results in some very useful gains.

IMPROVEMENTS

Scottoiler



SPECIALIST VIEW NO.1

Paul Bembridge

Paul Bernbridge of TTS says the Thunderace does improve with the addition of a K&N filter, end can and Dynojet kit, although it does need to be set up properly on a dynamometer for this to be effective. The gain is about five bhp at the top end, which will be hard to notice even on a race track, let alone the road, but the larger boost to the midrange is a little more obvious as well as being of more use to the road rider anyway. Throttle response is crisper too, as is usually the case with this set up.

The costs are typical of most Japanese sports bikes, with the filter being £30, the Dynojet kit £88 and the end can anything from £200 to £500. There's not a great difference in power gains but the more exponsive cans tend to last much better than cheaper ones, as well as making less noise.

This is as far as most Thunderace riders go, but if more is needed, or wanted, TTS also offers two hig bore kit options, taking the bike out to either 1040cc or 1070cc. Bembridge says the 1040cc kit is more popular and probably the better for many road riders. The cost for this alone is £1,060 for a ride in, ride out job (ie, all labour costs included) and the result is an increase in power right across the rev range, especially in the mid range which gets a massive boost.

Even more is gained when the cylinder head is gas flowed, something which works especially well with the big bore as the larger pistons are trying to pump more gas anyway. TTS does this for £390 if it's done at the same time as the big bore conversion, although obviously it will cost considerably more if done alone as the engine has to be taken out and refitted.

TTS: 01327-858212



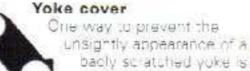


PERFORMANCE AND COSMETIC MODIFICATIONS

Grab rail

For fast sports riding two-up, a grab rall is an essential piece of hardware. These ones retail for £39.95 and come with brackets and holds for easy





to fit a carpon cover Available for around £13.50



Having forked out a substantial amount for your machine you want to keep it looking pristing. For £15.99 vo., can have a carbon tank shield. It. will protect the paint from scratching and rubbing. from your leatners and won't damange the paintwork if you tire of it and want it removed.



Steering damper

The M Toby brand is one of the best you can buy. It features 25 clicks of adjustment enabling it to cope with all types of road conditions and is hewn from alloy with an anodised black finish. Supplied with all the necessary boits and brackets, at £180 it's a worthwhile addition

Exhaust end can

Although not many Thunderane nivners upgrade their bikes, for those who do an axhaust can is often one of the first items to go for Guill offer its stainless steel slig-on can be £195 and if you fancy sponding more, a carbon fibre version. is everlable at £285. A carbon end can from Micron costs £264. None are certified for road use and , bucking the trend, both Guill and Micron's are both claimed to moredse your bower output fractionally

SPECIALIST VIEW NO.2

Extreme Performance

Hag Hughes of Extreme says he's found the Thunderace particularly unresponsive to basic tuning work, and doesn't do many as a result. "I'm too honest to tell people their bike will be a lot better with a new can and Dynojet kit, so I tend not to get much Thunderace work!" he says. "Still, they very often come back when they've got another bike because they like the honest approach, so maybe I'm not losing out," he adds.

Even so, he does have a few tips for Thundersco ridors. Thereare good gains to be had for example if 39mm or 41mm flat slide Keihin SVR carburettors are fitted. The 39mm ones are better for road riders as the lower rev range is cleaner running, more responsive and

torquier, where the 41mm carbs give you more top end power. These cost about £800 for four, plus dyno time to set them up correctly.

A useful addition to these is to jack up the fuel tank (using spacers at the front) and remove the airbox, according to Hughes, while sealing off the base area, as this gives the engine a larger still volume to breathe from and it helps the carbs to work better.

But Hughes' other option is far more radical; "If you really want a supersports bike out of the Thunderace, fit the motor to a YZF750 or OW rolling chassis!" he says. One litre power in a 750 frame makes life a lot more exciting...

Extreme Parformance B1902-888071